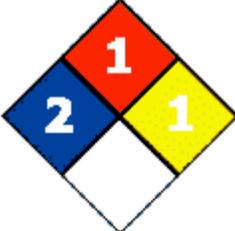


Material Safety Data Sheet

NFPA	HMIS	PPE	Transport Symbol						
	<table border="1"> <tr> <td>Health Hazard</td> <td>2*</td> </tr> <tr> <td>Fire Hazard</td> <td>1</td> </tr> <tr> <td>Reactivity</td> <td>1</td> </tr> </table>	Health Hazard	2*	Fire Hazard	1	Reactivity	1		
Health Hazard	2*								
Fire Hazard	1								
Reactivity	1								

Issuing Date 22-Feb-2007

Revision Date 21-Aug-2009

Revision Number 1

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name	Touch 'n Seal® Panel Bond Polyurethane Foam Adhesive
Recommended Use	Adhesive
Supplier Address	Convenience Products, Division of Clayton Corp. 866 Horan Drive Fenton, MO 63026-2416 USA TEL: (636) 349-5333
Emergency Telephone Number	Chemtrec 1-800-424-9300 (703) 527-3887 outside US

2. HAZARDS IDENTIFICATION

WARNING

Emergency Overview

Contents under pressure.
 May be harmful if swallowed or inhaled.
 May cause allergic skin reaction.
 May cause allergic respiratory reaction.
 Vapors may be irritating to eyes, nose, throat, and lungs.
 May cause drowsiness and dizziness.
 Keep upwind of spill. Stay out of low areas

Appearance Pale Amber

Physical State Liquid Aerosol

Odor Faint hydrocarbon

Potential Health Effects

Principle Routes of Exposure Inhalation, Skin contact, Eye contact.

Acute Toxicity

Eyes

Irritating to eyes. May cause slight temporary corneal injury due to adhesive character.

Skin

Prolonged or repeated exposure may cause slight skin irritation. Material will stick to skin causing irritation upon removal. Animal studies have shown that skin contact with isocyanates may play a role in causing respiratory sensitization. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Skin Absorption	A single prolonged exposure is unlikely to result in the material being absorbed in harmful amounts.
Inhalation	Maintain local exhaust ventilation system during use. If large concentrations of vapors build up they could cause upper respiratory tract and lung irritation. May cause allergic respiratory reaction. Inhalation of vapors in high concentration may cause shortness of breath (lung edema).
Ingestion	May be harmful if swallowed. May cause additional affects as listed under "Inhalation". Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Product may cure in the gastrointestinal tract and form an obstruction. May cause adverse cardiac effects, blood disturbances, and metabolic acidosis.
Chronic Effects	Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI / Polymeric MDI aerosols Intentional misuse by deliberately concentrating and inhaling contents may be harmful or fatal. Repeated or prolonged contact causes sensitization, asthma and eczemas.
Birth / Developmental Effects:	In laboratory animals, MDI/Polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses that were toxic to the mother.
Aggravated Medical Conditions	Allergies. Skin disorders. Respiratory disorders. Central nervous system. Preexisting eye disorders. Kidney disorders. Liver disorders.
Interactions with Other Chemicals	Irritants. Sensitizers. Epoxies. Use of alcoholic beverages may enhance toxic effects.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %
1,1,1,2 – Tetrafluoroethane (HFC-134a, Fluorocarbon)	811-97-2	10-30
Flame Retardant	Proprietary	5-10
Flame Retardant	Proprietary	5-10
Polymethylene polyphenylene isocyanate	9016-87-9	10-30
Methylene bisphenyl isocyanate (MDI)	101-68-8	10-30
Polyol blend	Proprietary	5-10
Methylenediphenyl diisocyanate	26447-40-5	1-5

4. FIRST AID MEASURES

General Advice	If emergency warrants call 911 or emergency medical service. Show this safety data sheet to the doctor in attendance. Remove and wash soiled clothing before reuse.
Eye Contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. Obtain medical attention, preferably from an ophthalmologist.
Skin Contact	Remove contaminated clothing; wash before reuse. Foam will stick to skin; studies demonstrate that cleaning very soon after exposure with corn oil or nail polish remover is most effective. If foam dries on skin, apply generous amounts of petroleum jelly or lanolin, put on plastic gloves and wait 1 hour. With a clean cloth, firmly wipe off petroleum jelly and repeat process if necessary. Do not attempt to remove dried foam with solvents.
Inhalation	Move victim to fresh air. Apply artificial respiration if victim is not breathing. Administer oxygen if breathing is difficult. If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Ingestion	Call a physician or Poison Control Center immediately. May produce an allergic reaction. Do not induce vomiting unless directed to do so by medical personnel. Drink plenty of water. Never give anything by mouth to an unconscious person.
Notes to Physician	Maintain adequate ventilation and oxygenation of the patient. May cause asthma-like (reactive airways) symptoms. May cause respiratory sensitization or asthma-like symptoms. Respiratory symptoms, including pulmonary edema, may be delayed. Exposure may increase "myocardial irritability". If you are sensitized to diisocyanates, consult your physician regarding working with other respiratory irritants or sensitizers. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.
Protection of First-Aid Personnel	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. FIRE-FIGHTING MEASURES

Flammable Properties	Aerosol cans exposed to fire can rupture and spread fire to other areas.
Flash Point	None
Suitable Extinguishing Media	Isolate fire and deny unnecessary entry. Use an extinguishing agent suitable for type of surrounding fire. Dry chemical or CO ₂ . Water spray, fog or regular foam. Stay upwind. Keep out of low areas where gases fumes can accumulate. Move containers from fire area if you can do it without risk. Damaged cylinders should be handled only by specialists.

Explosion Data

Sensitivity to mechanical impact	None
Sensitivity to static discharge	None
Specific Hazards Arising from the Chemical	Ruptured cylinders may rocket.
Protective Equipment and Precautions for Firefighters	Wear self-contained breathing apparatus and protective suit.

<u>NFPA</u>	Health Hazard 2	Flammability 1	Stability 1	Physical and Chemical Hazards -
<u>HMIS</u>	Health Hazard 2*	Flammability 1	Stability 1	Personal Precautions -B

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Do not touch or walk through spilled material. Use appropriate safety equipment. Evacuate area. Keep personnel out of low areas, confined or poorly ventilated areas. Keep upwind of spill. Ensure adequate ventilation. No smoking in area. Only trained and properly protected personnel must be involved in clean-up operations.
Methods for Containment	If possible, turn leaking containers so that gas escapes rather than liquid. Allow substance to evaporate. Contain spilled materials if possible without risk. Absorb with materials such as Sawdust. Dirt Vermiculite. Collect in suitable and properly labeled open containers. Do not place in sealed containers. Wash what is left of the spill site with large quantities water.
Methods for Cleaning Up	Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. Do not direct water at spill or source of leak.

Other Information

Ventilate the area. Curing foam gives off HFC-134a. Do not put curing foam in a sealed drum.

7. HANDLING AND STORAGE**Handling**

Avoid contact with skin, eyes and clothing. Wear personal protective equipment. Remove and wash contaminated clothing before re-use. Do not breathe vapors or spray mist. Do not eat, drink or smoke when using this product. Use only in area provided with appropriate exhaust ventilation. Avoid breathing vapors or mists. Contents under pressure. Do not puncture or incinerate cans. Container, even those that have been emptied, can contain vapors. Do not cut, drill, grind, weld or perform similar operations on or near empty containers. Do not stick pin or any other sharp object into opening on top of can.

Storage

Keep containers tightly closed in a cool, well-ventilated place. Keep in properly labeled containers. Keep in an area equipped with sprinklers. Keep out of the reach of children. Ideal storage temperature is 16-32 °C / 60 – 90 °F. Storage above 32 °C / 90 °F will reduce its shelf-life. Never keep at temperatures above 48.8 °C / 120 °F.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Methylene bisphenyl isocyanate (MDI)	TWA: 0.005 ppm	Ceiling: 0.02 ppm Ceiling: 0.2 mg/m ³	75 mg/m ³

NIOSH IDLH: Immediately Dangerous to Life or Health

Engineering Measures

Showers
Eyewash stations
Ventilation systems

Personal Protective Equipment**Eye/Face Protection**

Tightly fitting safety glasses with side-shields.

Skin and Body protection

Lightweight protective clothing. Impervious gloves.

Respiratory Protection

Atmospheric levels of PMDI should be maintained below the exposure guidelines. If exposure limits are exceeded or irritation is experienced, use a NIOSH/MSHA approved air-purifying respirator equipped with an organic vapor absorbent and a particle filter. For situations where the atmospheric levels exceed the level for which an air-purifying respirator is effective, use a positive-pressure air-supplied respirator. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures

When using, do not eat, drink or smoke. Maintain regular cleaning of equipment, work area and clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Pale Amber	Odor	Faint hydrocarbon
Odor Threshold	No information available	Physical State	Liquid Aerosol
pH	No information available		
Flash Point	None	Autoignition Temperature	Not applicable
Decomposition temperature	No data available	Boiling Point/Range	-41°C / -42°F
Melting Point/Range	No data available		
Flammability Limits in Air	No data available	Explosion Limits	No data available
Specific Gravity	1.2	Water Solubility	Not Compatible
Solubility	Compatible.	Evaporation Rate	No data available
Vapor Pressure	No data available	Vapor Density	No data available
VOC Content	Not applicable	EPA VOC (g/l)	0
Partition Coefficient (n-octanol/water)	No data available		

10. STABILITY AND REACTIVITY

Stability	Stable under recommended storage conditions
Conditions to Avoid	Keep away from open flames, hot surfaces and sources of ignition. Temperatures above 48.8 °C / 120 °F.
Incompatible Products	Water. Alcohols. Strong bases. Strong oxidizing agents. Finely powdered metals.
Hazardous Decomposition Products	Carbon monoxide (CO), Carbon dioxide (CO ₂), Nitrogen oxides (NO _x), Hydrogen cyanide.
Hazardous Polymerization	Hazardous polymerization does not occur.

11. TOXICOLOGICAL INFORMATION**Acute Toxicity****Sensitization - Skin**

Skin contact may cause an allergic skin reaction. Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

Sensitization – Respiratory

May cause allergic respiratory response. MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized. Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

Product Information

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Flame Retardant	1850 mg/kg (Rat)	2000 mg/kg (Rat) 23700 mg/kg (Rabbit)	5.22 mg/L (Rat) 4 h
Polymethylene polyphenylene	49 g/kg (Rat)	9400 mg/kg (Rabbit)	490 mg/m ³ (Rat) 4 h

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
isocyanate			
Methylene bisphenyl isocyanate (MDI)	9200 mg/kg (Rat)		
Polyol blend	64 mL/kg (Rat)	20 mL/kg (Rabbit)	
Methylenediphenyl diisocyanate		6200 mg/kg (Rabbit)	0.369 mg/L (Rat) 4 h

Chronic Toxicity**Chronic Toxicity**

Repeated or prolonged exposure may cause central nervous system damage. Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols. Repeated or prolonged contact causes sensitization, asthma and eczemas.

Carcinogenicity

There are no known carcinogenic chemicals in this product.

Mutagenicity

Contains no known mutagenetic chemicals

Reproductive Toxicity

This product does not contain any known or suspected reproductive hazards

Target Organ Effects

Contains component(s) that have been reported to cause effects on the following organs in animals: Kidney, Liver, Bone marrow.

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

12. ECOLOGICAL INFORMATION

This product contains a chemical which is listed as a severe marine pollutant according to DOT.

Ecotoxicity

Ecotoxicity effects.

Chemical Name	Toxicity to Algae	Toxicity to Fish	Microtox	Daphnia Magna (Water Flea)
Flame Retardant	EC50 > 10 mg/L 72 h			EC50 3.9 - 5.5 mg/L 48 h
Methylenediphenyl diisocyanate	EC50 = 3230 mg/L 96 h			EC50 > 1000 mg/L 24 h

13. DISPOSAL CONSIDERATIONS**Waste Disposal Method**

This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). Should not be released into the environment. Dispose of in accordance with local regulations. Allow foam to cure before disposal.

Contaminated Packaging

Dispose of in accordance with local regulations.

14. TRANSPORT INFORMATION**DOT**

Proper Shipping Name Consumer commodity
Hazard Class ORM-D
Description Consumer commodity, ORM-D

TDG

UN-No UN1950
Proper Shipping Name Aerosols
Hazard Class 2.2
Description UN1950, Aerosols, 2.2

MEX

UN-No UN1950
Proper Shipping Name Aerosols
Hazard Class 2.2

14. TRANSPORT INFORMATION

	Description	UN1950, Aerosols, 2.2
ICAO		
	UN-No	UN1950
	Proper Shipping Name	Aerosols
	Hazard Class	2.2
	Description	UN1950, Aerosols
IATA		
	UN-No	UN1950
	Proper Shipping Name	Aerosols, non-flammable
	Hazard Class	2.2
	ERG Code	2L
	Description	UN1950, Aerosols, non-flammable, 2.2
IMDG/IMO		
	UN-No	UN1950
	Proper Shipping Name	Aerosols
	Hazard Class	2.2
	Description	UN1950, Aerosols, 2.2, Marine Pollutant (chlorinated paraffin), LTD QTY
RID		
	UN-No	UN1950
	Proper Shipping Name	Aerosols
	Hazard Class	2
	Classification Code	5A
	Description	UN1950, Aerosols, 2, RID
	ADR/RID-Labels	2
ADR		
	UN-No	UN1950
	Proper Shipping Name	Aerosols
	Hazard Class	2
	Classification Code	5A
	ADR/RID-Labels	2
ADN		
	UN-No	UN1950
	Proper Shipping Name	Aerosols
	Hazard Class	2
	Classification Code	5A
	Special Provisions	63, 190, 191, 277, 913
	Description	UN1950, Aerosols, 2
	Hazard Labels	2
	Limited Quantity	See SP277

15. REGULATORY INFORMATION**International Inventories**

TSCA	Complies
DSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
CHINA	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

U.S. Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals that are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical Name	CAS-No	Weight %	SARA 313 - Threshold Values
Polymethylene polyphenylene isocyanate	9016-87-9	10-30	1.0
Methylene bisphenyl isocyanate (MDI)	101-68-8	10-30	1.0
Methylenediphenyl diisocyanate	26447-40-5	1-5	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	Yes
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs
Methylene bisphenyl isocyanate (MDI)	5000 lb	

U.S. State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Methylene bisphenyl isocyanate (MDI)	X	X	X	X	X
1,1,1,2 – Tetrafluoroethane (HFC-134a, Fluorocarbon)			X		X

International Regulations**Mexico - Grade**

The exposure limits values for 101-68-8 are listed under two synonyms:

Diphenylmethane diisocyanate - 0.02 ppm TWA; 0.2 mg/m³ TWAMethylene bisphenyl isocyanate - 0.005 ppm TWA; 0.051 mg/m³ TWA

Chemical Name	Carcinogen Status	Exposure Limits
Methylene bisphenyl isocyanate (MDI)		Mexico: TWA= 0.2 mg/m ³ Mexico: TWA= 0.02 ppm
Diphenylmethane diisocyanate		Mexico: TWA= 0.005 ppm Mexico: TWA= 0.051 mg/m ³

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS Hazard Class

A Compressed gases

D2B Toxic materials



Chemical Name	NPRI
Methylene bisphenyl isocyanate (MDI)	X

Legend

NPRI - National Pollutant Release Inventory

WHMIS – Workplace Hazardous Materials Information System

TSCA – Toxic Substance Control Act

DSL – Domestic Substance List

EINECS – European Inventory of Existing Commercial Chemical Substances

ENCS – Japan, Existing and New Chemical Substances

KECL- Korean Existing Chemical List

PICS – Philippine Inventory of Chemicals and Chemical Substances

AICS – Australian Inventory of Chemical Substances

TDG – Transportation of Dangerous Goods Act

ICAO – International Civil Aviation Organization

IATA – International Maritime Dangerous Goods Code

IMDG – International Maritime Dangerous Goods Code

16. OTHER INFORMATION

Issuing Date 22-Feb-2007

Revision Date 21-Aug-2009

Revision Note Revised by Clayton Corporation EHS Department

Disclaimer

The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its

publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of MSDS